

Technical Requirements for
GLUE, ALL-PURPOSE

PRODUCT SPECIFICATIONS

- Gross weight (min.): 240 grams
- Shall conform with the following tests:
 - Free Formaldehyde (max.): 0.1%
 - Adhesive strength – No slippage on pasted part
 - Solid content (min.): 30%
 - pH: 4 to 8
- Container: Plastic squeeze type bottle with twist-cap dispenser.
- The Brand and Expiry date shall be stamped/engraved/ embossed/ printed/permanently stickered on each bottle. The Expiry date shall be at least one year from the date of delivery.
- There should be no unpleasant odor.

EVIDENCE and VERIFICATION

- **Documentary Evidence to be submitted during Post-qualification:**
 - Valid test report from a government laboratory testing center or government accredited private laboratory testing center or third party laboratory testing center. In case there is no available government laboratory center or the required testing method is not available, the test may be conducted by a government accredited private testing center; or if still not available, by a third party laboratory testing center.
 - Valid test report showing compliance with the following parameter:
 - Shall conform with the following tests:
 - Free Formaldehyde (max.): 0.1%
 - Adhesive strength – No slippage on pasted part
 - Solid content (min.): 30%
 - pH: 4 to 8
- **A Confirmatory Test during delivery** from a government laboratory testing center or government accredited private laboratory testing center or third party laboratory testing center. In case there is no available government laboratory center or the required testing method is not available, the test may be conducted by a government accredited private testing center; or if still not available, by a third party laboratory testing center.

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- o Valid test report showing compliance with the following parameter:
 - Shall conform with the following tests:
 - Free Formaldehyde (max.): 0.1%
 - Adhesive strength – No slippage on pasted part
 - Solid content (min.): 30%
 - pH: 4 to 8
- **In-House Test:**
 - o Gross weight (min.): 240 grams
 - o Container: Plastic squeeze type bottle with twist-cap dispenser.
 - o The Brand and Expiry date shall be stamped/engraved/ embossed/ printed/permanently stickered on each bottle. The Expiry date shall be at least of one year from the date of delivery.
 - o There should be no unpleasant odor
- Four (4) bottles with marking/labeling shall be submitted during the submission of additional post-qualification documents for verification of the product specifications.

PACKAGING

- Ten (10) bottles per box or Standard packaging of the manufacturer.
- Additional Requirement on Packaging, refer to the attached Annex "A"

MARKING/LABELING

- Shall conform with the minimum Marking and Labeling Requirements under Article 77 of Republic Act 7394 (Consumer Act of the Philippines) whichever is/are applicable among those requirements to this item.)

REFERENCES

- *PNS 1800:2007*

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