Technical Requirements for

PUNCHER, PAPER, HEAVY DUTY

PRODUCT SPECIFICATIONS

- Punching Capacity: 30 sheets of 70gsm Multipurpose Paper
- With two hole guide
- Diameter of Hole: 7mm (approx)
- Construction / Structure
 - The operating <u>lever</u>, base and frame shall be connected <u>to</u> each other and be capable of smooth repetitive operation
 - o <u>Easy</u> insertion of paper.
 - o The distance between the two holes shall be 70mm (±0.5mm) center-to-center.
 - The <u>punching</u> depth shall be 12mm (±1mm)
 - o <u>The</u> puncher shall be provided with a *lever* lock
 - The <u>receptacle</u> base shall not chip off, break, crack, warp or the like
- As per attached illustration showing the parts of the paper puncher, however, design may vary

EVIDENCE AND VERIFICATION

- Shall conform with the performance requirements for heavy duty paper puncher <u>under</u> PNS 1987:2012:
 - Durability
 - Eutting Sharpness
 - o Impact Resistance
- Cutting Sharpness Test (Annex C)
 - o A sheet of paper shall be punched five (5) times in normal service condition
- Punching Quality Test (Annex D)
 - Thirty (30) sheets of 70gsm Multipurpose paper shall be inserted in the insertion aperture and punched 300 times in normal service condition, after which the Annex C Test shall be performed.
- Impact Resistance Test (Annex E)
 - From a height of <u>1 meter</u>, the specimen puncher shall be dropped one (1) time with its base kept parallel to the floor surface
- One (1) piece shall be submitted to the BAC during *opening of bids* for verification of the product specifications.
- Marking: Shall conform with the Consumer Act of the Phil. (RA 7394)

PACKAGING

Twenty-four (24) pieces per carton, in individual box

MARKING/LABELING

Shall conform with the Consumer Act of the Phil. (RA 7394)



REFERENCES

PNS 1987:2012

ILLUSTRATION

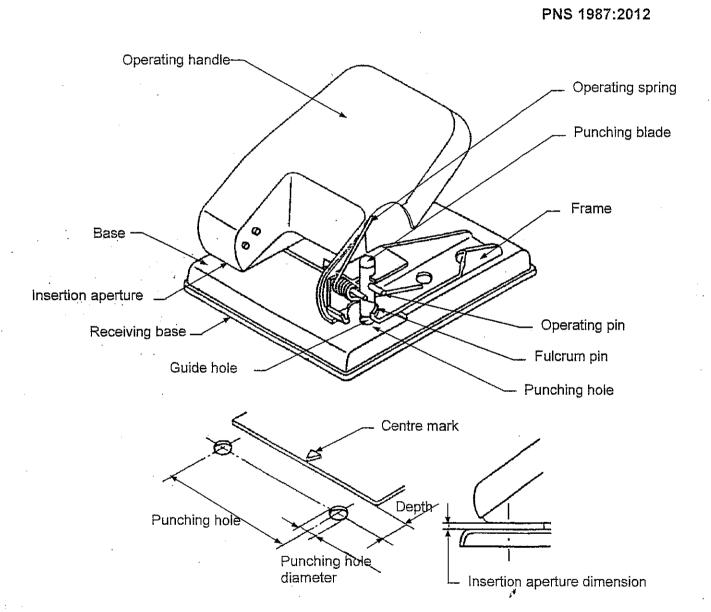


Figure 1 (Figure shows one example)

3.

RECOMMENDED	FOR REVIEW		
	TECHN	NICAL SPECIFICATIONS REVIEW TO	EAM //
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OCTOBER 28, 2016 Puncher, Paper, Heavy D	uty		
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RECOMMENDED	FOR APPROVAL		
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APPROVAL			
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Executive Director

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